## SHS OF PIGMENTS BASED ON COBALT AND MAGNESIUM TITANATES

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At present, titanium dioxide is widely used in the paint industry. Due to its extremely high technical properties such as a whitening ability and heat and light resistance, it is the most popular white pigment. In addition, colored TiO<sub>2</sub>-based spinel pigments are widely used in the manufacture of ceramic paints, plastics, chemical fibers, rubber, paper, printing inks, building materials, inorganic glazes and enamels, cosmetical and other products [1].

TiO<sub>2</sub>, MgO, Co<sub>3</sub>O<sub>4</sub> oxides, Mg(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O magnesium nitrate and aluminum powder (ASD-4) were mixed to obtain green pigments in the MgO-CoO-ZnO-TiO<sub>2</sub> system by self-propagating high-temperature synthesis (SHS).

Self-propagating high-temperature synthesis was conducted in metal-mesh cups placed into a gradient resistance furnace under an air atmosphere at atmospheric pressure. The bulk density samples were used for the synthesis of spinels. They were ignited beginning from the lateral surface, where the furnace temperature was maximum. The heat transferred from the spiral initiated a chemical reaction, resulting in a combustion wave.

Figs. 1a, b show thermograms of SHS of pigments No.1 and No.2 in the MgO-CoO-ZnO-Al $_2$ O $_3$  and MgO-CoO-ZnO-TiO $_2$  systems, respectively.



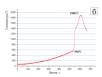


Fig. 1. Thermograms of SHS of pigment No. 1 with a starting reaction mixture of Al<sub>2</sub>O<sub>3</sub>, Al, Co<sub>3</sub>O<sub>4</sub>, MgO, ZnO, Mg(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O (a), and pigment No. 2 with a starting reaction mixture TiO<sub>2</sub>, Al, Co<sub>3</sub>O<sub>4</sub>, MgO, ZnO, Mg(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O (b).

A comparative analysis showed that the replacement of  $Al_2O_3$  oxide with  $TiO_2$  in the starting reaction mixture increases the maximum temperature of the synthesis of pigments from 1750 °C to~ 1900 °C, melting the surface of products and changing the color from blue to green. The thermogram in Fig. 1b is more complex, which is associated, along with the chemical reactions of direct oxidation of aluminum and the thermite reaction with cobalt oxides, with the thermite reaction of aluminum with  $TiO_2$ .

X-ray diffraction analysis showed that the main phases of pigment No. 1 were aluminum-cobalt and aluminum-magnesian spinels, and those of pigment No. 2 were MgTi<sub>2</sub>O<sub>5</sub>, CoTi<sub>2</sub>O<sub>5</sub> and MgTi<sub>2</sub>O<sub>4</sub>, as well as the presence of Mg<sub>2</sub>TiO<sub>4</sub> and Co<sub>2</sub>TiO<sub>4</sub>, Zn<sub>x</sub>Mg<sub>y</sub>Co<sub>1-x-y</sub>Al<sub>2</sub>O<sub>4</sub> phases and a perovskite phase.  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> and Co were found as impurities. No metallic titanium was detected.

The structural features of the synthesized pigments were studied using an Axiovert 200M optical microscope. A micrograph of a pigment based on titanium-containing spinels is shown in Figure 2. Grayish-green sections of the CoTiO<sub>3</sub> - based perovskite-like phase as well as blue-green sections related to solid solution spinels of titanates and cobalt and magnesium aluminates were found. Some inclusions of metallic cobalt are observed.



Fig. 2. Micrograph of a section of green spinel pigment based on cobalt and magnesium titanates obtained from the MgO-CoO-ZnO-TiO<sub>2</sub> system (Axiovert 200M).

Thus, titanium-containing pigments obtained by the SHS method can be used as ceramic pigments.

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## **REFERENCES**